



OnFlex™ S KE 60A-3S1725

Thermoplastic Elastomer

Key Characteristics

Product Description

OnFlex™-S KE thermoplastic elastomer compounds are based on hydrogenated styrenic block copolymers. This range of compounds are specially compatibilized to provide excellent adhesion to a variety polar substrates including PC, ABS, PC/ABS, ASA and PVC. OnFlex-S KE compounds can be processed by 2K molding or overmoulding, insert moulding or co-extrusion. In addition to this OnFlex-S KE compounds are formulated to provide good compression set performance, even at elevated temperatures, good processability, a wide hardness range, low temperature flexibility, good scratch resistance, good colourability and surface appearance, and excellent mechanical properties.

General

Material Status	• Commercial: Active		
Regional Availability	• Africa & Middle East • Asia Pacific	• Europe • Latin America	• North America
Features	• Good Adhesion	• Good Scratch Resistance	
Uses	• Automotive Applications • Consumer Applications	• Industrial Applications • Overmolding	• Power/Other Tools
RoHS Compliance	• RoHS Compliant		
Forms	• Pellets		
Processing Method	• Coextrusion	• Multi Injection Molding	

Technical Properties ¹

Physical	Typical Value (English)	Typical Value (SI)	Test Method
Density	1.12 g/cm ³	1.12 g/cm ³	ISO 1183
Elastomers	Typical Value (English)	Typical Value (SI)	Test Method
Tensile Stress (100% Strain)	319 psi	2.20 MPa	ISO 37
Tensile Stress (300% Strain)	653 psi	4.50 MPa	ISO 37
Tensile Stress (Break)	1040 psi	7.20 MPa	ISO 37
Tensile Elongation (Break)	420 %	420 %	ISO 37
Compression Set			ISO 815
73°F (23°C), 72 hr	35 %	35 %	
158°F (70°C), 22 hr	52 %	52 %	
212°F (100°C), 22 hr	73 %	73 %	
Hardness	Typical Value (English)	Typical Value (SI)	Test Method
Shore Hardness (Shore A)	60	60	ISO 868
Additional Information	Typical Value (English)	Typical Value (SI)	
Generic Material Type	Styrenic Thermoplastic Elastomer (TES)	Styrenic Thermoplastic Elastomer (TES)	

Properties are measured using injection molded plaques. Compression Set values are for parts annealed for 24 hours at 100°C.

Processing Information

Injection	Typical Value (English)	Typical Value (SI)
Drying Temperature	212 °F	100 °C
Drying Time	2.0 hr	2.0 hr
Processing (Melt) Temp	392 to 446 °F	200 to 230 °C
Mold Temperature	68.0 to 104 °F	20.0 to 40.0 °C
Injection Rate	Slow-Moderate	Slow-Moderate

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Notes

¹ Typical values are not to be construed as specifications.

CONTACT INFORMATION**Americas**

United States - Avon Lake
+1 440 930 1000

United States - McHenry
+1 815 385 8500

Asia

China - Guangzhou
+86 20 8732 7260

China - Shenzhen
+86 755 2969 2888

China - Suzhou
+86 512 6823 24 38

China - Suzhou
+86 512 6265 2600

Hong Kong -
+852 2690 5332

Taiwan - Yonghe City,
+886 9396 99740, +886 2929 1849

Europe

Germany - Gaggenau
+49 7225 6802 0

Spain - Barbastro (Huesca)
+34 974 310 314



Beyond Polymers.

Better Business Solutions. SM

www.polyone.com

PolyOne Americas

33587 Walker Road
Avon Lake, Ohio 44012
United States
+1 440 930 1000
+1 866 POLYONE

PolyOne Asia

No. 88 Guoshoujing Road
Z.J Hi-tech Park, Pudong
Shanghai, 201203, China
+86 21 5080 1188

PolyOne Europe

6 Giällewee
+352 269 050 35

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